



PRE-APPLIED PRODUCT SELECTOR GUIDE

Product Name	Product Number	IDH Number	Package Size	Product Description
LOCTITE® DRI thread-sealing products (formerly known as LOCTITE® Vibra-Seal®) — all are rated to 300°F, reusable, and resistant to most fluids				
LOCTITE® DRI 503™ - White	503	135370	1 liter	Low viscosity sealant that will provide "constant on" torque. Works on all types of coatings and most plastics.
		233061	10 liter	
		231491	152 liter	
LOCTITE® DRI 503HV™ - White	503HV	233059	1 liter	High viscosity sealant that provides gap filling capabilities. Works on all types of coatings and most plastics.
		231493	10 liter	
LOCTITE® DRI 516™ - Burnt Orange	516	142724	1 liter	High viscosity sealant that provides "constant on" torque. Works on all types of coatings and most plastics.
		231496	10 liter	
		231498	152 liter	
LOCTITE® DRI 517™ - Burnt Orange	517	231500	10 liter	Low viscosity sealant that provides "constant on" torque. Works on all types of coatings and most plastics.
		231502	152 liter	
LOCTITE® DRI thread-sealing products (formerly known as LOCTITE® Dri-Seal®) — all are rated to 350°F and resistant to most fluids. Softer than the DRI sealants listed above.				
LOCTITE® DRI 513™ - White	513	234311	1 liter	High temperature (350°F) sealant for metal and plastics. NSF approved. Flow coatable.
		234327	18 liter	
		234329	180 liter	
LOCTITE® DRI 513HV™ - White	513HV	269737	18 liter	High viscosity, high temperature (350°F) sealant for metal and plastics. NSF approved. Flow coatable.
		270589	180 liter	
LOCTITE® DRI threadlocking products (formerly known as LOCTITE® Dri-Loc®) — available from our LOCTITE® approved processing centers				
LOCTITE® DRI threadlocking products are rated to 300°F unless specified. Products harden after installation.				
LOCTITE® DRI 200™ ECO	200	1770906	40 lb. pail	High strength threadlocker and sealant. Suitable for phosphate and oil substrates only. 2-part mix.
LOCTITE® DRI 201™ ECO	201	1783214	20 lb. kit	400°F, high strength threadlocker and sealant. Able to be used on plated parts and organic coatings. 3-part mix.
LOCTITE® DRI 202™ ECO	202	1786787	40 lb. pail	Medium strength threadlocker and sealant — general purpose. 2-part mix.
LOCTITE® DRI 203™ ECO	203	1783220	40 lb. pail	Low strength threadlocker and sealant — general purpose. 2-part mix.
LOCTITE® DRI 204™	204	985189	40 lb. pail	Designed for plated and stainless steel fasteners. High dried adhesion, high strength. 2-part mix.
LOCTITE® DRI 2045™	2045	444376	20 lb. kit	Designed for plated and stainless steel fasteners. High dried adhesion, medium-to-high strength, fast cure, high temperature (350°F). 3-part mix.
LOCTITE® DRI STS™	STS	1116419	40 lb. kit	Sealing and medium strength threadlocking, fast cure — active metals. 3-part mix.
LOCTITE® DRI 205™	205	1116561	40 lb. kit	High strength, low/controlled on torque assembly. General purpose. 3-part mix.
LOCTITE® Brass-Loc™ — threadlocker and sealant				
LOCTITE® DRI 2020™ BL	2020	234646	40 lb. pail	Low to medium strength, will not corrode brass. Also works on plated finishes and stainless steel.
LOCTITE® DRI Activator (formerly known as LOCTITE® Dri-Loc® Activator) — to be used and mixed with all DRI threadlocking products				
LOCTITE® DRI P2 MICROCAPS	P2	228328	2 lb.	Small microcapsules, excellent for all size fasteners, especially fine threads.
		230105	5 lb.	Small microcapsules, excellent for all size fasteners, especially fine threads.
LOCTITE® DRI P3 MICROCAPS	P3	451935	1 kg	Works best with LOCTITE® 2045™, 201™, 204™ and STS™ DRI products. NOT suggested for fine threads and small fasteners M6 or smaller.
LOCTITE® Pre-Applied Anti-Seize — a non-curing product				
LOCTITE® PRE APPLIED A/S ECO		1787134	40 lb. pail	To prevent galling and corrosion of metals, especially stainless steel and aluminum.
Notes: Do not use brushing when applying these products. Use air-circulating oven with at least 600 CFM at 85°C, for 15-20 minutes.				

HENKEL CORPORATION
 32100 Stephenson Highway
 Madison Heights, MI 48071
 Tel: 866.332.7024
www.na.henkel-adhesives.com/automotive

