



微小徑 2刃球型立銑刀

Micro Diameter 2 Flutes Ball Nose

Square Series
平刀系列

Ball Nose & Corner Radius Series
球刀 / 圓鼻系列

Taper Flute Series Aluminum Alloy Series
斜度 / 鋁用刀系列

Special Series
特製刀系列



Helix Angle

產品編碼 Item Code	R徑 1/2d	刃長 l	全長 L	柄徑 D
LH2BKA-001	R0.05	0.2	50	3
LH2BKA-002	R0.10	0.4	50	3
LH2BKA-003	R0.15	0.6	50	3
LH2BKA-004	R0.20	0.8	50	3
LH2BKA-005	R0.25	1	50	3
LH2BKA-006	R0.30	1.2	50	3
LH2BKA-007	R0.35	1.4	50	3
LH2BKA-008	R0.40	1.6	50	3
LH2BKA-009	R0.45	1.8	50	3
LH2BKB-001	R0.05	0.2	50	4
LH2BKB-002	R0.10	0.4	50	4
LH2BKB-003	R0.15	0.6	50	4
LH2BKB-004	R0.20	0.8	50	4
LH2BKB-005	R0.25	1	50	4
LH2BKB-006	R0.30	1.2	50	4
LH2BKB-007	R0.35	1.4	50	4
LH2BKB-008	R0.40	1.6	50	4
LH2BKB-009	R0.45	1.8	50	4
LH2BKC-001	R0.05	0.2	40	4
LH2BKC-002	R0.10	0.4	40	4
LH2BKC-003	R0.15	0.6	40	4
LH2BKC-004	R0.20	0.8	40	4
LH2BKC-005	R0.25	1.0	40	4
LH2BKC-006	R0.30	1.2	40	4
LH2BKC-007	R0.35	1.4	40	4
LH2BKC-008	R0.40	1.6	40	4
LH2BKC-009	R0.45	1.8	40	4
LH2BKC-010	R0.50	2.0	40	4

※特殊規格訂製 Make to order for special specification.

一般切削用 General Purpose

LH 250	MG	0.6 μm	CO 10%	HRC +50	TiAlN
LH 460	MG	0.6 μm	CO 10%	HRC +55	AlTiN

高速機切削用 High Speed Cutting

LH 500	UMG	0.5 μm	CO 12%	HRC +60	AlTiN
LH 550	UMG	0.2 μm	CO 9%	HRC +65-68	

