



# 長柄 4刃球型立銑刀

## Long Shank 4 Flutes Ball Nose

Square Series  
平刀系列

Ball Nose & Corner Radius Series  
球刀 / 圓鼻系列

Taper Flute Series Aluminum Alloy Series  
斜度 / 鋁用刀系列

Special Series  
特製刀系列



Helix Angle

產品編碼 Item Code	R徑 1/2d	刃長 l	全長 L	柄徑 D
LH4BZA-010	R0.50	2	75	4
LH4BZA-015	R0.75	3	75	4
LH4BZA-020	R1.00	4	75	4
LH4BZA-025	R1.25	5	75	4
LH4BZA-030	R1.50	6	75	4
LH4BZA-035	R1.75	7	75	4
LH4BZA-040	R2.00	8	75	4
LH4BZA-045	R2.25	9	75	6
LH4BZA-050	R2.50	10	75	6
LH4BZA-055	R2.75	11	75	6
LH4BZA-060	R3.00	12	75	6
LH4BZA-080	R4.00	16	75	8
LH4BZB-010	R0.50	2	100	6
LH4BZB-015	R0.75	3	100	6
LH4BZB-020	R1.00	4	100	6
LH4BZB-025	R1.25	5	100	6
LH4BZB-030	R1.50	6	100	6
LH4BZB-035	R1.75	7	100	6
LH4BZB-040	R2.00	8	100	6
LH4BZB-045	R2.25	9	100	6
LH4BZB-050	R2.50	10	100	6
LH4BZB-055	R2.75	11	100	6
LH4BZB-060	R3.00	12	100	6
LH4BZB-080	R4.00	16	100	8
LH4BZB-100	R5.00	20	100	10
LH4BZB-120	R6.00	24	100	12
LH4BZC-060	R3.00	12	150	6
LH4BZC-080	R4.00	16	150	8
LH4BZC-100	R5.00	20	150	10
LH4BZC-120	R6.00	24	150	12
LH4BZC-160	R8.00	30	150	16
LH4BZC-200	R10.0	30	150	20
LH4BZD-080	R4.00	16	200	8
LH4BZD-100	R5.00	20	200	10
LH4BZD-120	R6.00	24	200	12
LH4BZD-160	R8.00	30	200	16
LH4BZD-200	R10.0	30	200	20

※特殊規格訂製 Make to order for special specification.

### 一般切削用 General Purpose

LH 250	MG	0.6 $\mu\text{m}$	CO 10%	HRC +50	TiAlN
LH 460	MG	0.6 $\mu\text{m}$	CO 10%	HRC +55	AlTiN

### 高速機切削用 High Speed Cutting

LH 500	UMG	0.5 $\mu\text{m}$	CO 12%	HRC +60	AlTiN
LH 550	UMG	0.2 $\mu\text{m}$	CO 9%	HRC +65-68	

