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SECTION 1. IDENTIFICATION

Product name : Opteon™ XP30 (R-514A) Refrigerant

SDS-Identcode : 130000143454

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street

Wilmington, DE 19899 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-

773-2000); Transport emergency: +1-800-424-9300 (outside

the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Heat transfer fluids

Restrictions on use : For professional and industrial installation and use only., Do

not use product for anything outside of the above specified

uses

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Eye irritation : Category 2B

Specific target organ systemic toxicity - single

exposure

Category 3

GHS label elements

Hazard pictograms :

Signal Word : Warning

Hazard Statements : H320 Causes eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary Statements : Prevention:

P261 Avoid breathing mist or vapors. P264 Wash skin thoroughly after handling.





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P271 Use only outdoors or in a well-ventilated area.

Response:

P304 + P340 + P312 IF INHALED: Remove person to fresh air

and keep comfortable for breathing. Call a POISON

CENTER/doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/ atten-

tion.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste dis-

posal plant.

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
(Z)-1,1,1,4,4,4-Hexafluoro-2-butene*	692-49-9	74.7
trans-Dichloroethylene	156-60-5	25.3

^{*} Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical

advice immediately., When symptoms persist or in all cases of

doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : In case of contact, immediately flush skin with plenty of water.

Remove contaminated clothing and shoes.

Get medical attention. Wash clothing before reuse.

Thoroughly clean shoes before reuse.

In case of eye contact : In case of contact, immediately flush eyes with plenty of water

for at least 15 minutes.

If easy to do, remove contact lens, if worn.



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Get medical attention.

If swallowed : If swallowed, DO NOT induce vomiting.

Get medical attention if symptoms occur. Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and

delayed

May cause cardiac arrhythmia.

Other symptoms potentially related to misuse or inhalation

abuse are

Cardiac sensitization Anaesthetic effects Light-headedness

Dizziness confusion

Lack of coordination

Drowsiness Unconsciousness

Skin contact may provoke the following symptoms:

Irritation

Swelling of tissue

Itching Discomfort Redness

Eye contact may provoke the following symptoms

tearing Redness Discomfort

Causes eye irritation.

May cause drowsiness or dizziness.

Protection of first-aiders : First Aid responders should pay attention to self-protection,

and use the recommended personal protective equipment

when the potential for exposure exists.

Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray

Alcohol-resistant foam Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

media

None known.

Specific hazards during fire

fighting

Exposure to combustion products may be a hazard to health.

Hazardous combustion prod-

ucts

Hydrogen fluoride carbonyl fluoride

Carbon oxides Chlorine compounds

Specific extinguishing meth- : Use extinguishing measures that are appropriate to local cir-





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cumstances and the surrounding environment. ods

Use water spray to cool unopened containers.

Remove undamaged containers from fire area if it is safe to do

SO.

Evacuate area.

Special protective equipment :

for fire-fighters

In the event of fire, wear self-contained breathing apparatus.

Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- :

tive equipment and emer-

gency procedures

Use personal protective equipment.

Follow safe handling advice and personal protective

equipment recommendations.

Environmental precautions Discharge into the environment must be avoided.

Prevent further leakage or spillage if safe to do so.

Prevent spreading over a wide area (e.g., by containment or

oil barriers).

Retain and dispose of contaminated wash water.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material.

For large spills, provide diking or other appropriate

containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate

container.

Clean up remaining materials from spill with suitable

absorbent.

Local or national regulations may apply to releases and disposal of this material, as well as those materials and items

employed in the cleanup of releases. You will need to

determine which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding

certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures See Engineering measures under EXPOSURE

CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation Use with local exhaust ventilation.

Advice on safe handling Do not get on skin or clothing.

Do not breathe vapors or spray mist.

Do not swallow. Do not get in eyes.

Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure

assessment

Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet





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piped to use point.

Use a check valve or trap in the discharge line to prevent

hazardous back flow into the cylinder.

Use a pressure reducing regulator when connecting cylinder

to lower pressure (<3000 psig) piping or systems.

Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders.

Use a suitable hand truck for cylinder movement.

Take care to prevent spills, waste and minimize release to the

environment.

Conditions for safe storage

Cylinders should be stored upright and firmly secured to

prevent falling or being knocked over.

Separate full containers from empty containers.

Do not store near combustible materials.

Avoid area where salt or other corrosive materials are present. Do not expose drums to direct heat or temperature above 46°C (115°F) to avoid pressurizing and possibly distorting the drums.

Material should not be dispensed by pouring from pail/drum shipping containers containing 5 gallons or more. The use of a drum pump is recommended for dispensing from pail/drum shipping containers with 5 gallons or more, except for smaller containers where adequate ventilation can be used to manage

the exposure.

Keep in properly labeled containers.

Store locked up.

Keep in a cool, well-ventilated place.

Store in accordance with the particular national regulations.

Materials to avoid : No special restrictions on storage with other products.

Recommended storage tem-

perature

< 115 °F / < 46 °C

Storage period : > 10 y

Further information on stor-

age stability

: The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
(Z)-1,1,1,4,4,4-Hexafluoro-2- butene	692-49-9	TWA	500 ppm 3,350 mg/m ³	US WEEL
trans-Dichloroethylene	156-60-5	TWA	200 ppm	ACGIH

Engineering measures : Minimize workplace exposure concentrations.

Use with local exhaust ventilation.





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Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to

maintain vapor exposures below recommended limits. Where

concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided

by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other

circumstance where air purifying respirators may not provide

adequate protection.

Hand protection

Material : Heat resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending

on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the

product. Change gloves often!

Eye protection : Wear the following personal protective equipment:

Safety goggles

Skin and body protection : Wear the following personal protective equipment:

Flame retardant antistatic protective clothing, unless assessment demonstrates that the risk of explosive

atmospheres or flash fires is low

Hygiene measures : Ensure that eye flushing systems and safety showers are

located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : clear

Odor : slight, ether-like

Odor Threshold : No data available

pH : 7

Melting point/freezing point : No data available



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Initial boiling point and boiling

range

84.4 °F / 29.1 °C

Flash point Method: ASTM D 56

does not flash

No data available Evaporation rate

Flammability (solid, gas) Not applicable

Flammability (liquids) No data available

Upper explosion limit / Upper

flammability limit

Upper flammability limit Method: ASTM E681

None.

Lower explosion limit / Lower

flammability limit

Lower flammability limit

Method: ASTM E681

None.

871.4 hPa (77 °F / 25 °C) Vapor pressure

Relative vapor density 5.01

(Air = 1.0)

Relative density 1.31 (77 °F / 25 °C)

Density 1.308 g/cm³ (77 °F / 25 °C)

Solubility(ies)

Water solubility No data available

Partition coefficient: n-

octanol/water

Not applicable

Autoignition temperature No data available

No data available Decomposition temperature

Viscosity

Viscosity, kinematic No data available

Explosive properties Not explosive

Oxidizing properties The substance or mixture is not classified as oxidizing.

Particle size Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity Not classified as a reactivity hazard.

Chemical stability Stable under normal conditions.





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Possibility of hazardous reac-

tions

None known.

Conditions to avoid : None known.

Incompatible materials : None.

Hazardous decomposition

products

No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation Skin contact Ingestion Eye contact

Acute toxicity

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Acute inhalation toxicity : LC50 (Rat): > 690.413 mg/l

Exposure time: 4 h
Test atmosphere: vapor

Lowest observed adverse effect concentration (Dog): 25000

ppm

Test atmosphere: gas

Symptoms: Cardiac sensitization

No observed adverse effect concentration (Dog): 12500 ppm

Test atmosphere: gas

Symptoms: Cardiac sensitization

Cardiac sensitisation threshold limit (Dog): 167,500 mg/m³

Test atmosphere: gas

Symptoms: Cardiac sensitization

trans-Dichloroethylene:

Acute oral toxicity : LD50 (Rat): 7,902 mg/kg

Acute inhalation toxicity : LC50 (Rat): 95.4 mg/l

Exposure time: 4 h
Test atmosphere: vapor

Method: OECD Test Guideline 403

Lowest observed adverse effect concentration (Dog): 250000

ppm

Cardiac sensitisation threshold limit (Dog): 991,309 mg/m³



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Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Components:

trans-Dichloroethylene:

Species : Rabbit

Result : Mild skin irritation

Serious eye damage/eye irritation

Causes eye irritation.

Components:

trans-Dichloroethylene:

Species : Rabbit

Result : Irritation to eyes, reversing within 7 days

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Germ cell mutagenicity - : Weight of evidence does not support classification as a germ

Assessment cell mutagen.

trans-Dichloroethylene:

Germ cell mutagenicity - : Weight of evidence does not support classification as a germ

Assessment cell mutagen.

Carcinogenicity

Not classified based on available information.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is

identified as probable, possible or confirmed human carcinogen by IARC.

OSHANo component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is

identified as a known or anticipated carcinogen by NTP.



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Reproductive toxicity

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Reproductive toxicity - As- : Weight of evidence does not support classification for

sessment reproductive toxicity

STOT-single exposure

May cause drowsiness or dizziness.

Components:

trans-Dichloroethylene:

Assessment : May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Assessment : No significant health effects observed in animals at concentra-

tions of 1 mg/l/6h/d or less.

trans-Dichloroethylene:

Assessment : No significant health effects observed in animals at concentra-

tions of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Species : Rat

NOAEL : 33.5 mg/l

LOAEL : 50.322 mg/l

Application Route : inhalation (vapor)

Exposure time : 90 d

Method : OECD Test Guideline 413

Remarks : No significant adverse effects were reported

trans-Dichloroethylene:

Species: RatNOAEL: 4000 ppmLOAEL: > 4000 ppmApplication Route: inhalation (gas)

Exposure time : 90 d

Method : OECD Test Guideline 413

Remarks : No significant adverse effects were reported

Species : Rat



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NOAEL : 3,000 mg/kg
LOAEL : > 3,000 mg/kg
Application Route : Ingestion
Exposure time : 90 d

Remarks : No significant adverse effects were reported

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 76.1 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 22.5 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

Toxicity to algae : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 23.7

mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 6.92

mg/l

Exposure time: 72 h

Toxicity to fish (Chronic tox-

icity)

NOEC (Gobiocypris rarus (rare gudgeon)): 10 mg/l

Exposure time: 32 d

Method: OECD Test Guideline 210

Toxicity to daphnia and other : aquatic invertebrates (Chron-

ic toxicity)

NOEC (Daphnia magna (Water flea)): 10 mg/l

Exposure time: 21 d

Method: OECD Test Guideline 211

Ecotoxicology Assessment

Acute aquatic toxicity : Harmful to aquatic life.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

trans-Dichloroethylene:

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 135 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 220 mg/l

Exposure time: 48 h





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Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): 36.36

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mg/l

Exposure time: 72 h

Persistence and degradability

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Components:

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(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Biodegradability : Result: Not readily biodegradable.

Biodegradation: 0 % Exposure time: 28 d

Method: OECD Test Guideline 301D

trans-Dichloroethylene:

Biodegradability : Result: Not readily biodegradable.

Method: OECD Test Guideline 301D

Bioaccumulative potential

Components:

trans-Dichloroethylene:

Partition coefficient: n-

octanol/water

log Pow: 2.06

Mobility in soil
No data available

Other adverse effects

Product:

Results of PBT and vPvB

assessment

This mixture contains no substance considered to be persistent, bioaccumulating and toxic (PBT). This mixture contains no substance considered to be very persistent and very bio-

accumulating (vPvB).

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste

handling site for recycling or disposal.

If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG



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Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

UN/ID/NA number : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.

(trans-Dichloroethylene)

Class : 9 Packing group : III

Labels : CLASS 9 ERG Code : 171 Marine pollutant : no

Remarks : THE ABOVE INFORMATION ONLY APPLIES TO PACKAGE

SIZES WHERE THE HAZARDOUS SUBSTANCE MEETS

THE REPORTABLE QUANTITY.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ Calculated product R	
		(lbs)	(lbs)
trans-Dichloroethylene	156-60-5	1000	3952

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.





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US State Regulations

Pennsylvania Right To Know

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene 692-49-9 trans-Dichloroethylene 156-60-5

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

California List of Hazardous Substances

trans-Dichloroethylene

156-60-5

Additional regulatory information

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene 692-49-9

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

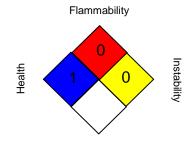
See 40 CFR § 721.10830

This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard.

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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For further information contact the local Chemours office or nominated distributors. All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)



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ACGIH / TWA : 8-hour, time-weighted average

US WEEL / TWA : 8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG -United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety

Data Sheet

Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agen-

cy, http://echa.europa.eu/

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8