Technical Datasheet



Heavy Cut Compound 400 - Performance Compound -

Product Description

Menzerna Heavy Cut Compound 400 (HCC 400) is the innovative sanding polish for automotive clear coats. HCC 400 removes sanding marks and signs of use in the shortest possible time and guarantees a perfect surface.

General information:		Chemical information:		
Product Group:	Heavy, Medium, Finish	Density:	1,1 kg/l	
Category:	Premium	Viscosity:	9-15 Pas	HEAL
Cut	8			COMP
Gloss:	8	Technical information:		
Application:	Detailing/ Paint Shops	Maximum abrasion:	P1500 with lambs wool	
Storage:	15- 25°C, avoid frost		P2000 with Pad	40
	and direct sunlight	Polishing tools:	Lambs wool,	-00
Colour:	White		Heavy Cut Foam Pad,	
Volumes:	250 ml: 22759.281.001		Medium Cut Foam Pad,	
	1 L: 22759.261.001		Soft Cut Foam Pad	
	1 Kg: 22759.260.001	Rotational speed:	Rotary: 800–1,200 rpm	
		Orbital: depends on manufa		

Recommended Usage

- 1. Clean surface thoroughly prior to polishing.
- 2. Shake the bottle prior to use and apply a small quantity of the product onto the polishing pad (a pea-sized drop is sufficient for an area measuring approx. 40 x 40 cm).
- 3. Use the Menzerna Heavy Cut Foam Pad or Menzerna Lambs wool in the event of heavy signs of use. If using a new or dry pad, apply sufficient polish to prevent the formation of noticeable holograms.
- 4. Use either a rotary or an orbital polishing machine and use the cross-coating method. Apply light pressure at the start of the polishing process. Take away the pressure in the final cycles and increase the speed of the polishing machine by 10%.
- 5. If working on very dry coatings, spray a little water onto the surface to prevent dust formation.
- 6. At first, the polish will seem a little milky and should be worked in until only a slightly transparent/oily film is visible.
- 7. Once you have finished polishing, remove any residue with our Premium Microfiber cloth, without applying any pressure.
- 8. Whatever the demands of the surface: Use Menzerna HCC400 with the Soft Cut Foam Pad or a Menzerna Finish in order to achieve a high-gloss finish.

Important notice: All the information above is based on our empirical values. Please test the use of our product yourself to determine whether it is suitable for your intended application. All matters related to the warranty and liability for this product are governed by our general selling terms and conditions, unless otherwise specified by applicable legal regulations. How to find us: Menzerna Polishing Compounds GmbH &Co KG Industriestr. 25, D-76470 Ötigheim Tel.: +49-7222-9157-0 office@menzerna.com

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Menzerna Polishing Program

	1. F	leavy Cut	2. Medium Cut	3. Fir	nish	4. Protection	
Standard Products	HCC1000		MCP2500	FF3000		Power Lock Ultimate	
Alternative Products		HCC1100	MCP2400		SF3500	Liquid Carnauba	
			MCP2200	SFP3800		Sealing Wax	
Premium Products		SHCC300/ SHCC300 GREEN LINE		Power Protect Ultra 2in1			
		HCC400/ HCC400 GREEN LINE					
			One-Step Polish 3in1				
Premium Pads	Wool/ Heavy Cut Pad		Medium Cut Foam Pad	Soft Cut Foam Pad		Wax Foam Pad	

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